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D3245-5

Job Sheet 187366



Part No: D3245-5

Job Qty: 5 ea

Part Name: Door



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/18

Job Tracking No:

Due Date: 12/17/18 *12/30*

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 6 IPP A 04.07.07 New issue KJ/JLM IPP Rev:b ECN 1052 07-10-31 DD verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	5 pcs		12/17/18	0.00	0.34	Waterjet - Flow		<i>SC 18/12/10</i>
110	QC	5 pcs		12/17/18	0.00	0.00	QC2 Waterjet-1		<i>SC DAS 12/10</i>
120	QC	5 pcs		12/17/18	0.00	0.00	QC8-2		<i>38 DAS</i>
130	Brake NC	5 pcs		12/17/18	0.05	0.31	Brake NC 1		<i>9-89 DAS</i>
140	QC	5 pcs		12/17/18	0.00	0.00	QC5		<i>DEC 28 2018 68</i>
150	Packaging	5 pcs		12/17/18	0.00	0.00	Packaging3		<i>9-89</i>
160	QC21-SA	5 Ea		12/17/18	0.00	0.00	QC21		<i>DAS 21 12/23</i>

Part Op 100 - 1-Cut as per Dwg D3245

Descriptions: 130 - Deburr if necessary Form D3245-5 as per Dwg D3245 Identify as D3245-5

150 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S22GA	304/316 .032 Sheet	.3500 sf (.07 ea)	100-Waterjet - Flow - 1	<i>7021857</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S22GA	0	140	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS			
		Rework ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	
		Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐	
		Use-as-is ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐	
						Quality ☐	
						3 (QSI042)	
Date : _____		Sequence #: _____		Completed By _____			
Description Work Order Deviation				/ Supervisor _____			
				Coordinator _____			
Root Cause							
Operator ☐	Pressure/Force ☐			d Wrong ☐			
Manufacturing Process ☐	Bending ☐			tolerance ☐			
Equip/Tooling ☐	Crushing ☐			Drawing ☐			
Handling/Preservation ☐	Cracks ☐	Broken/Damage/Defect ☐	Grain Direction ☐	Finish ☐			
Material ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Weld ☐	Part Lost/Missing ☐			
Product Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Wrong Stock Pulled ☐	Misread ☐			
Process Improvement ☐	Mislabeled ☐	Fit/Function ☐	Out of Sequence ☐				
Human Factors ☐	Other/Details: _____		Off-set/Set-up ☐				

Container No: S135985
Part: D3245-5
Job No: 187366
Serial No/Batch: S135985
Revision: _____
Inspector: _____
Exp Date: _____
Instructions: Various STC's
Date: 12/10/18



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